

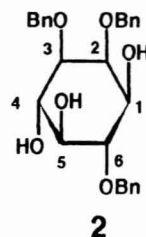
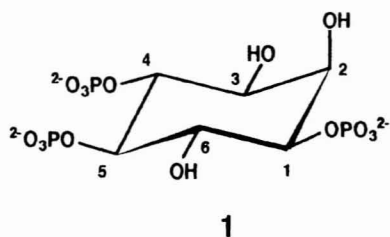
Synthesis of Optically Active 2,3,6-Tri-O-benzyl-D-*myo*-inositol from D-Glucose

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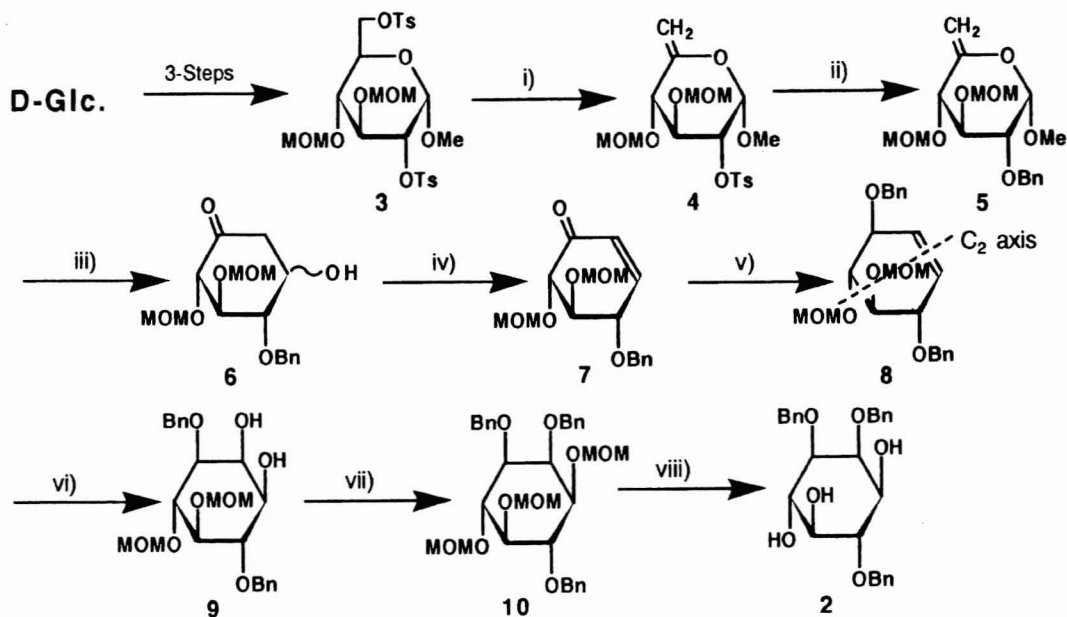
The title compound was synthesized from D-glucose as a key intermediate of D-Inositol-1,4,5-triphosphate synthesis without doing any optical resolution by utilizing C₂ symmetry.

Since the discovery of the role of D-*myo*-inositol 1,4,5-triphosphate (IP₃, **1**) as an intracellular second messenger for calcium mobilization,¹⁾ a great biological interest in IP₃ has been increased. In order to explore the biochemical processes, a simple, general, and efficient methodology for chemical syntheses of IP₃, **1** and its derivatives is required. Up to date, for the synthesis of IP₃ and its derivatives, *myo*-inositol has been mainly used as a starting material. But previous methods have required an optical resolution. Here we now report a new strategy for synthesizing the partially-protected key intermediate, 2,3,6-tri-O-benzyl-*myo*-inositol(**2**)²⁾ from D-glucose.

Methyl 3,4-di-O-methoxymethyl-2,6-di-O-p-tolylsulfonyl- α -D-glucofuranoside(**3**) was prepared from D-glucose in 56% yield (3 steps) (Scheme 1). 6-Deoxyhex-5-enopyranoside derivative(**4**) was synthesized by treatment of **3** with sodium iodide, tetrabutylammonium iodide, 1,8-diazabicyclo[5,4,0]undec-7-ene(DBU) and molecular sieves 4A in dimethyl sulfoxide(DMSO) at 80-110 °C (one pot reaction,³⁾ 63% yield). Detosylation of compound **4** followed by protection with benzyl group gave methyl 2-O-benzyl-6-deoxy-3,4-di-O-methoxymethyl- α -D-*xylo*-hex-5-enopyranoside (**5**) in 87% yield. Ferrier reaction⁴⁾ of **5** gave partially-protected 2,3,4,5-tetrahydroxycyclohexanone derivative(**6**) which was treated with acetic anhydride in pyridine to give the corresponding enone derivative (**7**) in 77% yield(2 steps). Reduction of **7** with sodium borohydride-celium chloride in ethanol, followed by benzylation of hydroxyl group gave protected cyclohexenol derivative(**8**: NMR (CDCl₃); δ 3.79 and 4.17 ppm (each dd, 4H, A₂B₂, J=5.1, 2.4 Hz), 5.73 (s, 2H)) in 89% yield (2 steps). Oxidation of compound **8**, which has C₂ symmetry axis, with osmium tetroxide gave partially protected *myo*-inositol derivative(**9**) in 83% yield. Regioselective protection of vicinal hydroxyl group by use of tris butyl stanyl oxide and methoxymethyl chloride, followed by benzylation of remaining hydroxyl group gave full



protected *myo*-inositol derivative [10: mp 70-72 °C (EtOH-hexane), $[\alpha]_D +8.6^\circ$ (c 0.3, CHCl₃), NMR: δ 7.38-7.27(m, 15H, 3xPh), 4.94-4.58(m, 12H, 6x-CH₂-), 4.07(dd, $J_{4,3}=J_{4,5}=9.5$ Hz, H-4), 3.96(dd, $J_{2,1}=2.4$, $J_{2,3}=2.0$ Hz, H-2), 3.94(dd, $J_{6,1}=J_{6,5}=9.8$ Hz, H-6), 3.48(dd, H-1), 3.47(dd, H-5), 3.35(dd, H-3), 3.41, 3.39, and 3.30(each s, 3xOMe)] in 79% yield (2 steps). Hydrolytic removal of methoxymethyl group of 10 gave title compound 2,3,6-tri-O-benzyl-D-*myo*-inositol [2: mp 117-119 °C (EtOH-H₂O), $[\alpha]_D +12.4^\circ$ (c 0.8, CHCl₃), lit.²⁾ mp 117-119 °C, $[\alpha]_D +15.5^\circ$ (CHCl₃), NMR(CHCl₃): δ 7.40-7.29(m, 15H, 3xPh), 4.97-4.55(m, 6H, 3x-CH₂-), 4.08(dd, $J_{2,1}=J_{2,3}=2.7$, H-2), 4.01(ddd, $J_{4,3}=J_{4,5}=9.8$, $J_{4,OH}=2.7$ Hz, H-4), 3.68(dd, $J_{6,5}=J_{6,1}=9.2$ Hz, H-6), 3.52(ddd, $J_{1,OH}=6.6$ Hz, H-1), 3.47(ddd, $J_{5,OH}=2.7$ Hz, H-5), 3.29(dd, H-3), 2.65 and 2.61(each d, 2xOH), 2.34(d, OH)] in 90% yield. Thus the method proposed herein may promise a wide application to the preparation of inositol phosphate derivatives.



i) NaI, Bu₄Ni, DBU / DMSO, 90 °C, 63%. ii) NaOMe / MeOH, NaH, BnBr / DMF 87%.
 iii) Hg(OAc)₂ / acetone-H₂O, reflux, 77%. iv) Ac₂O / pyridine, quantitative. NaBH₄,
 CeCl₃·7H₂O / CH₂Cl₂-EtOH, -78 °C, 91% v) NaH, BnBr / DMF, 98%. vi) OsO₄, NMO
 (4-methylmorpholine N-oxide) / acetone-H₂O, r.t 83%. vii) n-Bu₂SnO / C₆H₆, reflux,
 then MOMCl, Et₃N / C₆H₆, r.t, NaH, BnBr / DMF, 79%. viii) 0.1M HCl-MeOH, 63 °C, 90%

Scheme 1.

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